

# Nease Co. LLC



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<b>Date Issued:</b> 6/25/2014	<b>Product Specification</b>	<b>Revision Number:</b> 1
<b>Spec. Number:</b> 42008		<b>Supercedes:</b> 3/25/2013
<b>CAS Number:</b> 68921-24-4 Alt. 68130-47-2		<b>Reformatted:</b> 8/2/05

<b>Product Name</b>	
<b>NAXONAC® 8104</b>	
<b>Property</b>	<b>Specification</b>
Appearance (25°C)	Clear to slightly hazy liquid
Color (Gardner)	1.0 max.
pH (10% aqueous)	1.0 – 3.0
Moisture (%)	1.5 Maximum
Acid Number (pH 5.5)	115.0 – 135.0
Acid Number (pH 9.5)	230.0 – 270.0
Phosphoric Acid (%)	5.0 Maximum
<b>Additional Properties</b>	
Monoester (%)	>= 59.0 (internal spec)
Diester (%)	<= 35.0 (internal spec)
Free Alcohol (%)	5.0 Maximum (internal spec)